

Endless Belt Installation Tip:

After installing the new belts, decrease the belt tension to about 60% to 70% of the normal baling tension and run the PTO slow (less than half normal speed). Watch the belts for tracking so they don't run up against any belt guides. This will probably take some roller adjustments on the baler. Adjust the rollers according to the Baler Owners Manual. Slowly increase the PTO speed while watching the belts for tracking. Slowly increase the belt tension to no more than 75% of normal baling tension. If the belts are running proper, you can go to the field for baling. Start baling at a reduced throttle speed to insure proper installation and tracking of the new belts. Do not increase the belt tension for increased bale density until you have ran at least 25 bales. This will allow the belts to break in and conform to your baler. Continue to monitor your belts daily and make adjustments when necessary.