

Swather Belt Installation

Please Read --- A few minutes of your time can prevent premature belt failure and costly down time.

Preparation – Before

1. Check all bearings for movement without drag or noise. Lubricate or replace as required.
2. Check for bent or broken rollers and replace as required. Free all rollers of rust and foreign material buildup.
3. Eliminate catch points, weld splatters and sharp metal edges.

Maintenance – After

1. Drapers should be REMOVED when the machine is not to be used, or if it is exposed to weather for an EXTENDED period of time. Roller rust and deterioration caused by decaying materials, accelerated by wet conditions, can result in premature belt failure.
2. Store drapers in a protected, dry place.
3. On swathers using two belts of equal size, ALTERNATE belts PERIODICALLY to even wear and extend belt life.
4. Before re-installing belt for the next season, EXAMINE fastener bar connectors closely. REPLACE bent or broken connectors immediately to prevent belt damage.
5. Remember WCCO Swather/Windrower Belts are specially designed for this application. Special materials and quality craftsmanship make WCCO Belts excellent replacement products, that meet or exceed O.E.M. requirement

Installation

1. You can operate your WCCO Swather Belt in either direction. However, install the HEADS of the connector bolts so they are facing the direction most frequently operated.
2. Remove excess material on the flap. To prevent noisy slapping effect during operation, trim tail end flaps to $\frac{1}{4}$ inch after fastener bar has been tightened.
3. Belts will tend to creep toward the slack side of the roller. If distance "A" is less than distance "B", then the belt will tend to run toward the high side of the roller carriage. If distance "A" is greater than "B", then the belt will run toward the low side of the roller carriage.
4. When adjusting the roller carriage, always keep the rollers parallel with each other. For best results, measure roller ends diagonally across roller carriage making sure the distance from points "C" to "D" is EQUAL with the distance from points "E" to "F".

